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INTERNATIONAL SEARCH REPORT

International application No.  
PCT/FI 2004/000496

**A. CLASSIFICATION OF SUBJECT MATTER**

**IPC7: B02C 13/08, D21B 1/10**

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

**IPC7: B02C, D21B**

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

**SE,DK,FI,NO classes as above**

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

**WPI, EPO-INTERNAL, PAJ**

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2448849 A (HAROLD H. WAGNER ET AL), 7 Sept 1948 (07.09.1948), See the whole document	1,3-6,8-10
A	--	2,7
A	US 3986676 A (GERHARD HUSMANN), 19 October 1976 (19.10.1976), abstract	1-10
A	US 3643879 A (LESLIE PALYI), 22 February 1972 (22.02.1972), abstract	1-10
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☐ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

\* Special categories of cited documents:

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier application or patent but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

**29 December 2004**

Date of mailing of the international search report

**30-12-2004**

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**INTERNATIONAL SEARCH REPORT**  
Information on patent family members

27/11/2004

International application No.

PCT/FI 2004/000496

US	2448849	A	07/09/1948	NONE		
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US	3986676	A	19/10/1976	BE	830957 A	03/11/1975
				DE	2432603 A,B	22/01/1976
				DK	139307 B,C	29/01/1979
				DK	302775 A	07/01/1976
				FR	2276948 A,B	30/01/1976
				GB	1463280 A	02/02/1977
				JP	51029767 A	13/03/1976
				NL	165519 B,C	17/11/1980
				NL	7507128 A	08/01/1976
				SE	413740 B,C	23/06/1980
				SE	7507200 A	07/01/1976
				DE	2500973 A,B,C	15/07/1976
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US	3643879	A	22/02/1972	DE	1936269 A	22/01/1970
				GB	1261709 A	26/01/1972
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